

## PAINTING WOODEN FURNITURE WITH OUR METALLIC PAINTS

Bastion Paint Metallic Paints work very well on wooden furniture but these guidelines will help. Some points are covered in more detail in our document “Painting Tips for Metallic Paints”.

### Unpainted wood

Unpainted wood that will be used for interior only can be painted directly with our paint. If wood is porous prime as for exterior wood otherwise you can get high absorption of our Metallic Paints resulting in an extra coat being required.

Unpainted wood that will be used for exterior use should be primed with Pink Wood Primer followed by Universal Undercoat and then two coats of our Metallic Paint.

### Previously painted wood

First sand down old paint to remove any loose paint and create a surface that is not high gloss. Fill defects with a wood filler.

If wood has previously been painted with a water-based paint or water-based varnish then you can paint directly over that with our Metallic Paint.

If wood has previously been painted with an oil-based paint or varnish then first apply a coat of Universal Undercoat followed by our Metallic Paint.

Note: Universal Undercoat may require a drying time of 12 hours or longer (see instructions for the Universal Undercoat that you use).

### Always keep a wet edge

If you need more information on this then see our document “Painting Tips for Metallic Paints”.

### Tips for painting with a brush or roller

Our Metallic paint has good flow characteristics but if you want a finish totally free of brush marks then you can dilute our paint with up to 14% water (140g water per litre of paint). Usually 8% dilution will be sufficient. If you do this you may require three coats instead of the normal two coats. **For an even better result rather dilute our paint with our Flow Control Medium than with water.**

Use as soft a brush as you can find to reduce brush marks and if using a roller, use a new one or one that has bearings.

### Tips for spray painting

For airless spray painting use the paint as supplied.

For air spray equipment dilute our Metallic Paint with 14% water (140g water per litre of paint). For some colours you may need to remove any fine filter that is in the spray gun. This does not pose a problem as our paints do not have any lumps. **For an even better result rather dilute our paint with our Airbrush Medium than with water.**

To get certain metallic effects we use large pigment particles in some colours hence the need to remove the filter.

You will get good results with the following:

- Spray Gun operating at about 5bar pressure
- 1.8mm nozzle size (1.2mm is minimum you can try but may be too small).
- Filer (if any) removed.
- Spray left to right and back or top to bottom and back but not randomly.